



Dart Aerospace Ltd.
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D412-783-011-OH
Job Sheet ROH179215



Part No: D412-783-011-OH

Job Qty: 1 ea

Part Name: Gross Weight Towing Cable



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No: **R426**

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Rework - OH

Description:

Note: IIN D412-783 Rev. E & DWG D3943 Rev E. IPP Rev. A 18.06.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/29/18	0.00	0.00	Start Up Stores/Pkg-2		DYL 18/06/18
105	QC	1 pcs		6/29/18	0.00	0.00	QC5		D 12-06-18
115	Large Fab	1 pcs		6/29/18	0.00	1.00	Large Fab 8		DYL 18/06/18
120	QC	1 pcs		6/29/18	0.00	0.00	QC5		D 12-06-18
130	Packaging	1 pcs		6/29/18	0.00	0.00	Packaging3-2		JRB Smb
135	DC	1 pcs		6/29/18	0.00	0.00	DC		D 12-06-18
140	QC21-FG	1 Ea		6/29/18	0.00	0.00	QC21		D 12-06-18

Part Op 105 - 1Inspect RA **26** 2-D412-783-011 B **V/A**

Descriptions: 115 - 1-Dissassemble, clean and reset D412-783-011. 2-Reassemble.

120 - 1-Calibrate and tag as per DWG and QSI 008 4.4 ***Calibration Cert. filled out***

130 - Identify and pack for shipping as per PPP D412-783-011

135 - Photocopy blue file & type labels per PPP D412-783-011 CHG 006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-783-011-AR	Gross Weight Towing Cable	1 pcs (1 ea)	90-Start up Operation	508/366

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-783-011	1	0	0

Part Specifications

Specifications could not be found.



Container No: S081366



Part: D412-783-011

Job No: ROH179215

Serial No/Batch: S081366

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/14/18

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Plex 6/14/18 3:14 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
				OTHER : ☐							

Inspection Sheet Complete RA112616_RA26

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D412-783-011	N/A	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S075938	Customer returning D412-783-011 serial number unknown for calibration. Only D3943-041 was return Normal wear was found during inspection. Perform calibration as per IIN 412-78. I.D. has repair with serial number S075938 and return to customer.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

OH?

QC Approval: P.D. _____

Date: 25-May-18 _____

CERTIFICATE OF CALIBRATION

Instrument #	Description	Serial #
D412-783-011	Ground Handling Crank Assembly	8081366

Calibrated By	Date of Calibration	Next Calibration Due
Pat Duval QC Coordinator	June 15, 2013	1 year after 1st use

Calibrated With	Instrument Due Date	Condition of Instrument Being Calibrated
Eng-07		New

All Calibration to be performed as per instructions QSI 008 with the Approval of Inspection Level 13 per QSI 012

Specification	Tolerance +/-	Results	Pass / Fail
3500 LBS	3500-3700 LBS	3500 LBS	Pass

Performed By: (Signature & Date)

Pat Duval June 15, 2013

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